

Work Order ID 87039

Tuesday, July 10, 2012 11:52:41 AM

87039

Page 1

Item ID: D3554-7

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Ball Stud

Start Date: 7/10/2012 Start Qty: 30.00

30

Cust Item ID:

Required Date: 7/19/2012 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3554

Rev A

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 17400 Purchase Part Number: BS104 Supplier: LS
Technologies Certificate of conformity is requiredRD 12-07-10
(30)

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

RD 12/7/11 (30)

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

S. 07/14 / (30) RD 12-07-11

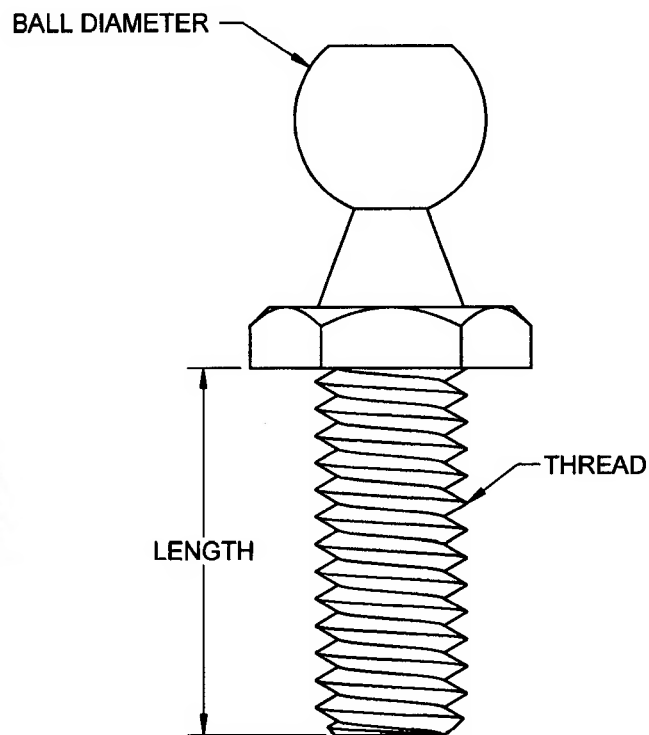


DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CE	APPROVED [Signature]	DRAWING NO. D3554	REV. A SHEET 1 OF 1
DATE 06.08.28		TITLE BALL STUD SCALE NTS	
REV A	DATE 06.08.28	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING



RELEASED
06.10.13



D3554-X BALL STUD

DART P/N	MATERIAL	BALL DIA	THREAD	LENGTH	POSSIBLE SUPPLIER
D3554-1	304 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K98
D3554-3	STEEL	10 mm	5/16-18 UNC	0.5"	McMASTER-CARR, P/N 9512K73
D3554-5	316 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K88
D3554-7	STEEL ZINC PLATED	10 mm	5/16-18 UNC	0.75"	LS TECHNOLOGIES, P/N BS104
D3554-9	STEEL ZINC PLATED	10 mm	5/16-18 UNC	1"	LS TECHNOLOGIES, P/N BS106

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17400**

Purchase Order Date 7/10/2012

PO Print Date 7/10/2012

Page Number 1 of 1

Order From :

VC-LST0001

LS TECHNOLOGIES INC.
314 JESSOP AVE
SASKATOON, SK S7N 1Y6
CA

Contact Name
Vendor Phone 306 683 5000
Vendor Fax 306 683 6493
Vendor Account Nbr

Buyer Brigitte Golden
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	BS104	BALL STUD	7/11/2012 Yes	30.00 Each	FedEx Overnigh	\$1.1200	\$33.60

Special Inst: As per DWG: D3554
Rev: A
B87039

PO Total: \$33.60



Change Nbr: 1

Change Date: 7/10/2012

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO

LS TECHNOLOGIES INC

314 Jessop Ave
Saskatoon, SK S7N 1Y6

Ph # (306) 683-5000

Packing Slip

P.O. No.	Date	Invoice #
17400	7/10/2012	8825

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship To
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via	FOB
7/10/2012	Fed-Ex	

Qty	Description
30	BS104 - 10mm Ball Stud Zinc 5/16-18 Thd .75" Lg with Locknut
8,711	Shipping Via FED EX Tracking #
1	SWS-LS019 - Stainless 10 mm Ball Stud 5/16-24 x 24mm thread (Sample)
1	SWS-LS018 - Stainless 10 mm Ball Stud 5/16-24 - 12 mm thread (Sample)
	Shipping Via FED EX Tracking # 793772008874



LS Technologies Inc

314 Jessop Ave

Saskatoon, SK, S7N 1Y6

Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

This is to certify that the parts listed below meets specifications as required by your order.

July 10 2012

30 Units: BS104 Ball Stud

Country of Manufacture: Canada

Date of Manufacture : Feb 2012

This product is ROHS compliant.

Purchase Order # 17400
Invoice # 8825

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to be 'Nolan Fehr', written over a horizontal line.

Nolan Fehr
Manager